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Air Drill

6A Series

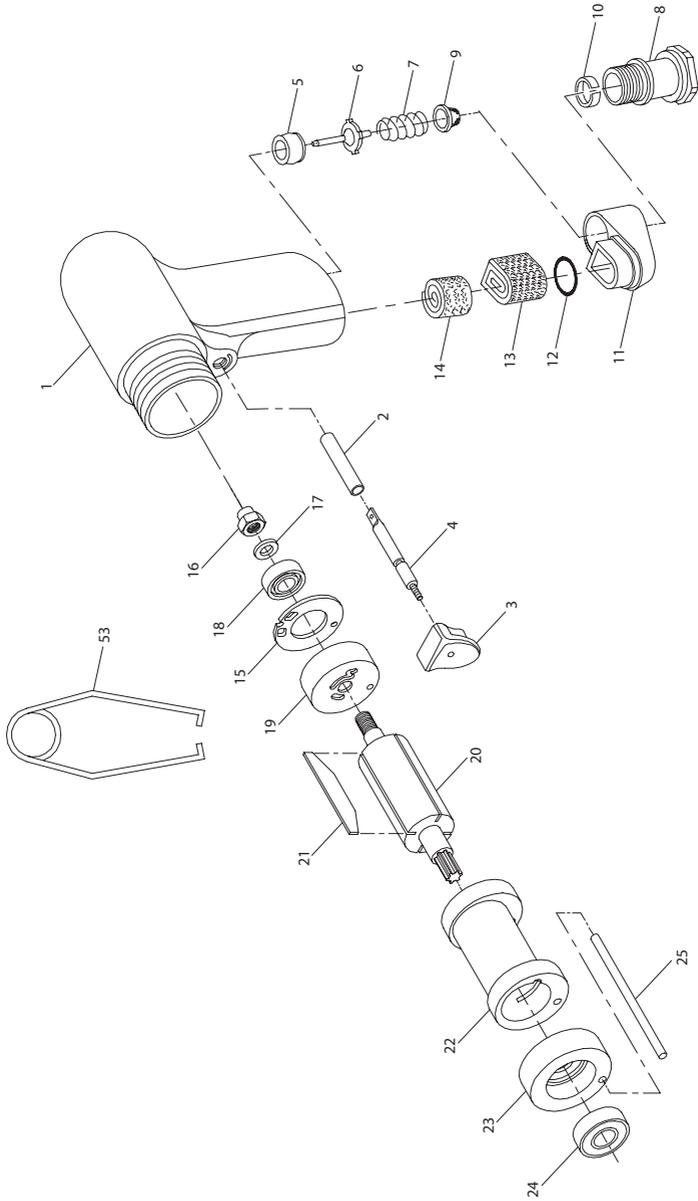
Parts Information



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 **Ingersoll Rand**

Air Drill 6A Series Motor Exploded Diagram



(Dwg. TPB968)

Air Drill 6A Series Motor Parts List

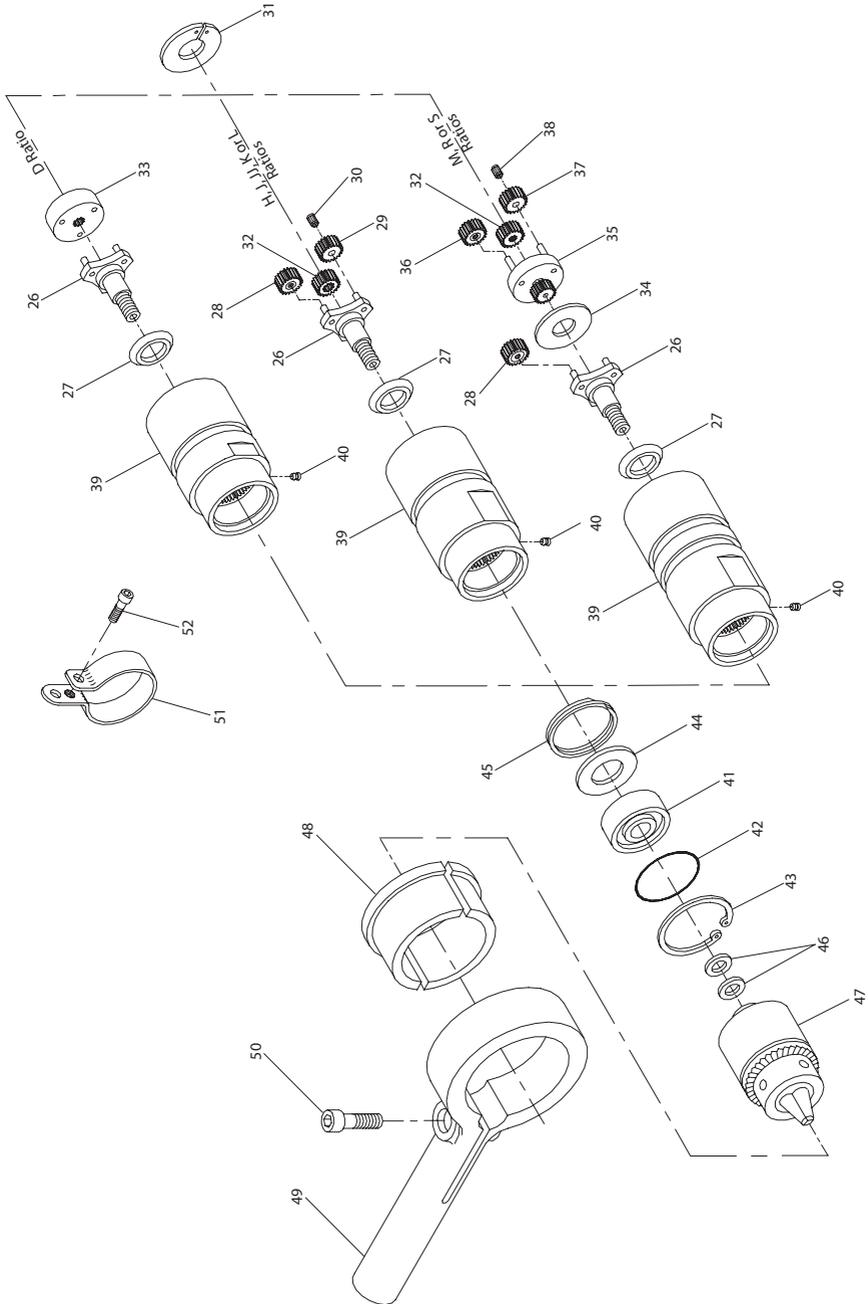
Item	Part Description	Part Number	Item	Part Description	Part Number
	Motor Housing Assembly		11	Muffler Assembly	3RA-A123
	for 6ARST6-EU and 6ASST6-EU	6AR-EU-DST40	† 12	Muffler O-ring	85H-167
	for all other models ending in -EU	6AH-EU-DST40	† 13	Muffler Element	
	for 6ARST6 and 6ASST6	6AR-DST40		for R or S ratio	3RA-310
	for all other models	6AH-DST40		for all other ratios	4RA-310
*	Warning Label		† 14	Muffler Element (for R or S ratios only)	7L-311
	for all models ending in -EU	EU-99	† • 15	Rear End Plate Gasket	6WRT-739
	for all other models	WARNING-7-99	† • 16	Rear Rotor Bearing Retaining Nut	6WT-118
1	Motor Housing		† • 17	Bearing Thrust Washer	6WT-117
	for all models ending in -EU	6AH-EU-BST40	† 18	Rear Rotor Bearing	DG20-22
	for all other models	6AH-BST40	19	Rear End Plate	6AH-12
2	Trigger Bushing	4RA-91	20	Rotor	
	Trigger Assembly	7AH-A93		for D, H, J or M ratios (9 teeth)	6AH-53
3	Trigger	5RA-93		for JJ ratio (12 teeth)	6AJ-53
4	Trigger Pin	7AH-94		for K or R ratios (9 teeth)	6AK-53
† 5	Throttle Valve Seat	7AH-303		for L or S ratios (6 teeth)	6AL-53
† 6	Throttle Valve	7AH-302	† 21	Vane Packet (set of 4 Vanes)	6WT-42-4
† 7	Throttle Valve Spring	3RA-51	22	Cylinder	6AH-3
8	Inlet Bushing Assembly	7AH-A565	23	Front End Plate	6WT-11
† • 9	Air Strainer Screen	ROA2-61	24	Front Rotor Bearing	R00H-97
10	Inlet Bushing Spacer	7AH-65	25	Cylinder Dowel	6WT-98

* Not Illustrated.

† Indicates Tune-up Kit part.

- To keep downtime to a minimum, it is desirable to have on hand certain repair parts. We recommend that you stock one (pair or set) of each part indicated by a bullet (•) for every four tools in service.

Air Drill 6A Series Gear Exploded Diagram



(Dwg. TPA1363)

Air Drill 6A Series Gear Parts List

Item	Part Description	Part Number	Item	Part Description	Part Number
26	Spindle Assembly			Gear Case	
	for H ratio	6AH-A8		for D, H, JJ, J, K and L ratio models ending in -EU	6AH-EU-B37
	for JJ ratio	6AJJ-A8		for all other D, H, JJ, J, K and L ratio models	6AH-B37
	for R or S ratio	6AP-A8			for M, R and S ratio models ending in -EU
	for K ratio	6AK-A8		for all other M, R and S ratio models	
	for L ratio	6AL-A8			
	for M, D or J ratio	6AM-A8			
27	Seal Support	5A-28			
28	Spindle Planet Gear Assembly (3)		40	Grease Fitting	D0F9-879
	for JJ, R or S ratios (18 teeth)	6WTP-A10	41	Spindle Bearing	5A-510
	for J or M ratios (16 teeth)	6WTN-A10	† 42	Spindle Bearing Seal	6AH-103
	for K ratio (20 teeth)	6WTK-A10	43	Spindle Bearing Retainer	7L-28
	for L ratio (20 teeth)	6WTL-A10	44	Grease Shield	5R-701
29	Spindle Planet Gear (for H ratio) (14 teeth) (3)	6WTM-10	45	Shield Retainer	6LL-343
30	Spindle Planet Gear Bearing (for H ratio) (3)	6WTM-500	46	Drill Chuck Spacer (2 for R or S ratios; 1 for all other ratios)	5A-90
31	Gear Retainer	6LL-81	47	Drill Chuck	
32	Rotor Pinion			for D, H, JJ, J, K or L ratio (0 to 1/4" [0 to 6.0 mm] capacity)	R00A-99
	for H or M ratios (21 teeth)	6WTM-17		for M, R or S ratio (0 to 3/8" [0 to 10.0 mm] capacity)	6A-99
	for J ratios (17 teeth)	6WTN-17			
33	Drive Plate (for D ratio)	6AD-171	*	Chuck Key	
34	Gear Head Spacer (for M, R or S ratios)	6LM-80		for R00A-99 chuck	R00A-J253
35	Gear Head			for 6A-99 chuck	R0J-J253
	for M ratio (marked M)	6LM-216			
	for R ratio (marked R)	6LR-216A			
	for S ratio (marked S)	6AS-216	48	Dead Handle Adapter (2)	6A-49
36	Gear Head Planet Gear Assembly (3)		49	Dead Handle Assembly	R1A-A48
‡	for R ratio (20 teeth)	6WTK-A10	50	Pinch Bolt	510-638
‡	for S ratio (20 teeth)	6WTL-A10		Horizontal Hanger Assembly	7RA-A366
37	Gear Head Planet Gear (for M ratio) (14 teeth) (3)	6WTM-10	51	Horizontal Hanger	7RA-366
38	Gear Head Planet Gear Bearing (for M ratio) (3)	6WTM-500	52	Hanger Screw	AL-638
	Gear Case Assembly		53	Vertical Hanger	7L-365
	for D, H, JJ, J, K and L ratio models sending in -EU	6AH-EU-A37	*	Chuck Shield Kit (for models with D, J, JJ, K or L ratio)	7AH-K309
	for all other D, H, JJ, J, K and L ratio models	6AH-A37		* Grease Gun	R00A2-228
	for M, R and S ratio models ending in -EU	6AM-EU-A37	* Piped-Away Exhaust Kit	7L-K284	
	for all other M, R and S ratio models	6AM-A37	* Tune-up Kit (includes illustrated items 5, 6, 7, 9, 12, 13, 14, 15, 16, 17, 18, 21 and 42)	6-DRILLS-TK1	

* Not Illustrated.

† Indicates Tune-up Kit part.

‡ The gears used in both the No. 6WTL-A10 and No. 6WTK-A10 Planet Gear Assemblies have 20 teeth. The Gear (Part No. 6WTK-A10) can be distinguished by the annular groove through the middle of the tooth.

Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** Office or Distributor.

Related Documentation

For additional information refer to:

Product Safety Information Manual 04580353.

Product Information Manual 03539707.

Maintenance Information Manual 45612702.

Manuals can be downloaded from www.irtools.com.

Notes:

Notes:

www.irttools.com

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